



# Carnegie Mellon University

## EV battery chemistries, supply chain vulnerabilities, and circularity potential

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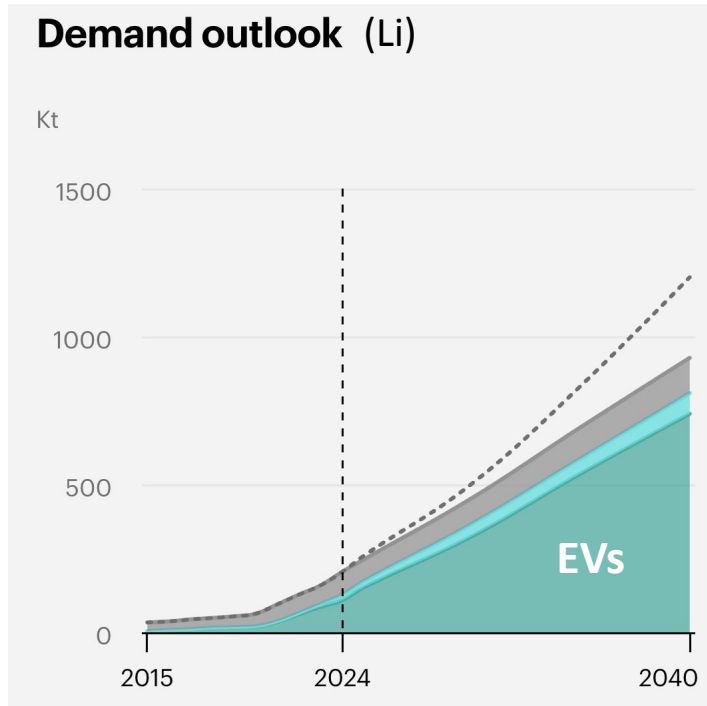
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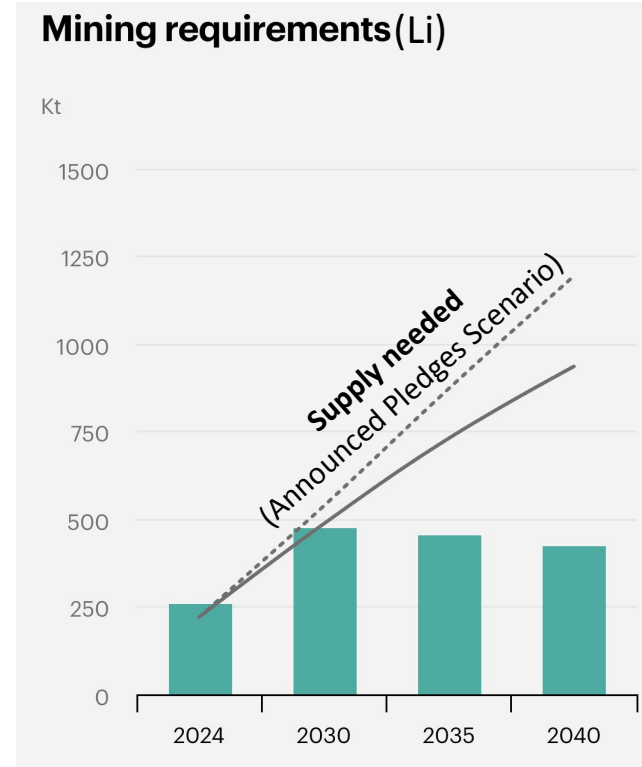
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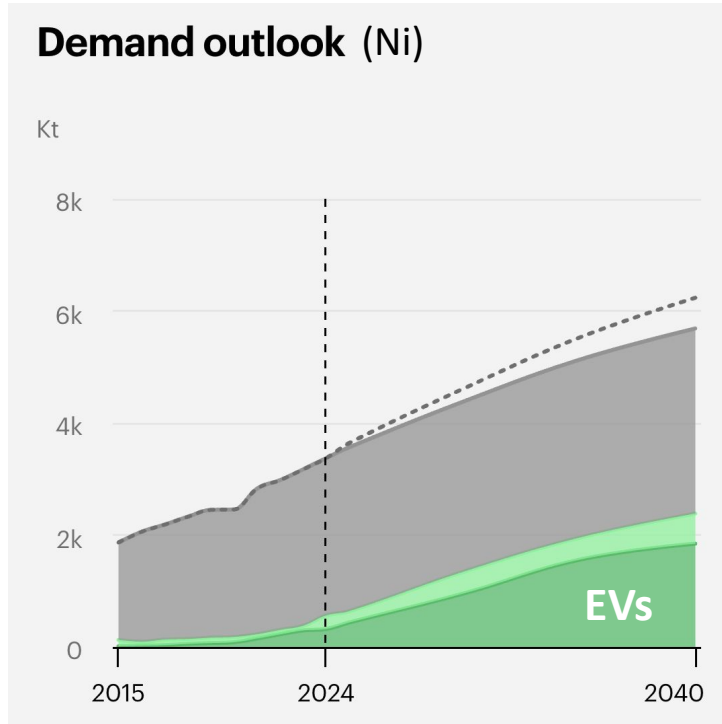
# Energy transitions are turning supply chains into bottlenecks



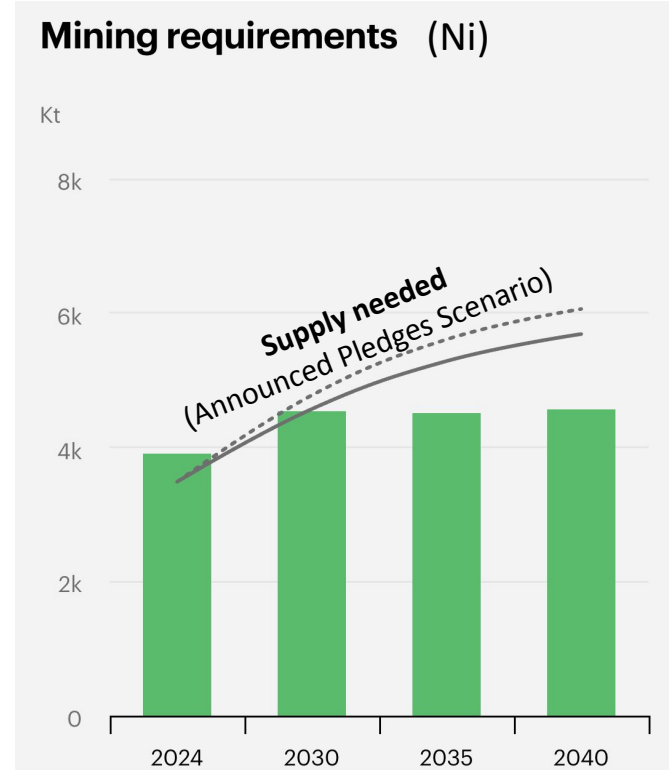
Source: IEA Global Critical Minerals Outlook 2025



# Energy transitions are turning supply chains into bottlenecks

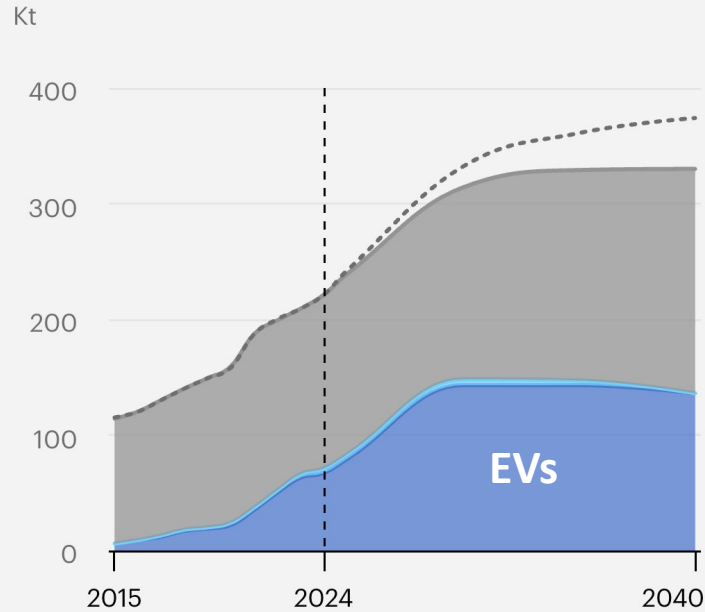


Source: IEA Global Critical Minerals Outlook 2025



# Energy transitions are turning supply chains into bottlenecks

## Demand outlook (Co)

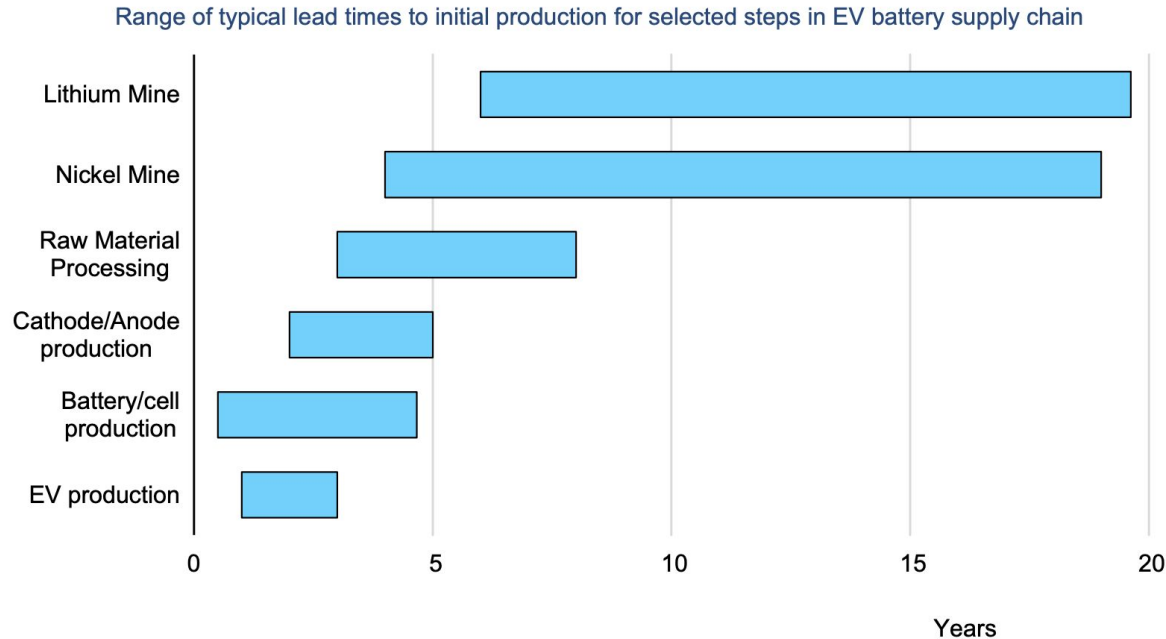


Source: IEA Global Critical Minerals Outlook 2025

## Mining requirements (Co)



# Developing material supply chains can take much longer than developing vehicles



# New types of vulnerabilities



**Oil supply disruptions** affect the entire economy immediately



**Battery material supply disruptions** primarily affect automakers and battery producers

(the rest of the economy can keep driving the vehicles they already have)

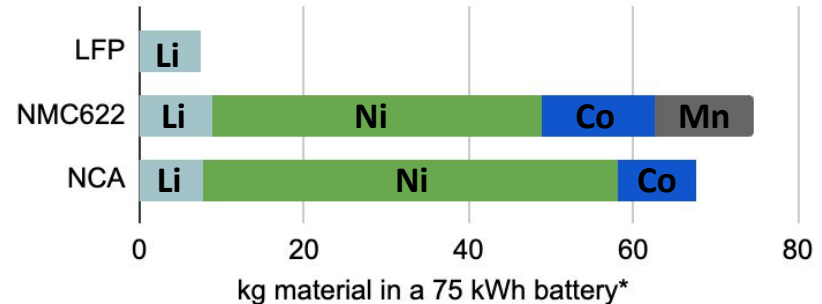
# EV manufacturers have battery material options

Battery chemistries differ primarily in **cathode material**, affecting which critical minerals are needed (and how much)

**Lithium Iron Phosphate (LFP)**

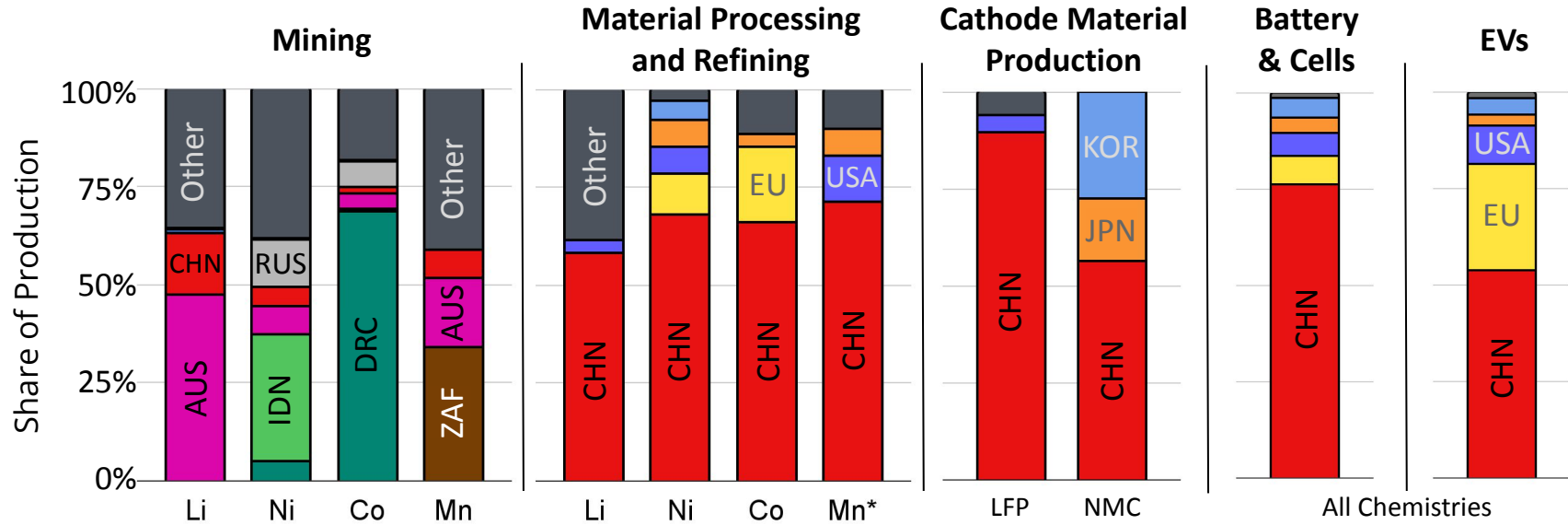
(Lithium) **Nickel Manganese Cobalt (NMC)**

(Lithium) **Nickel Cobalt Aluminum (NCA)**



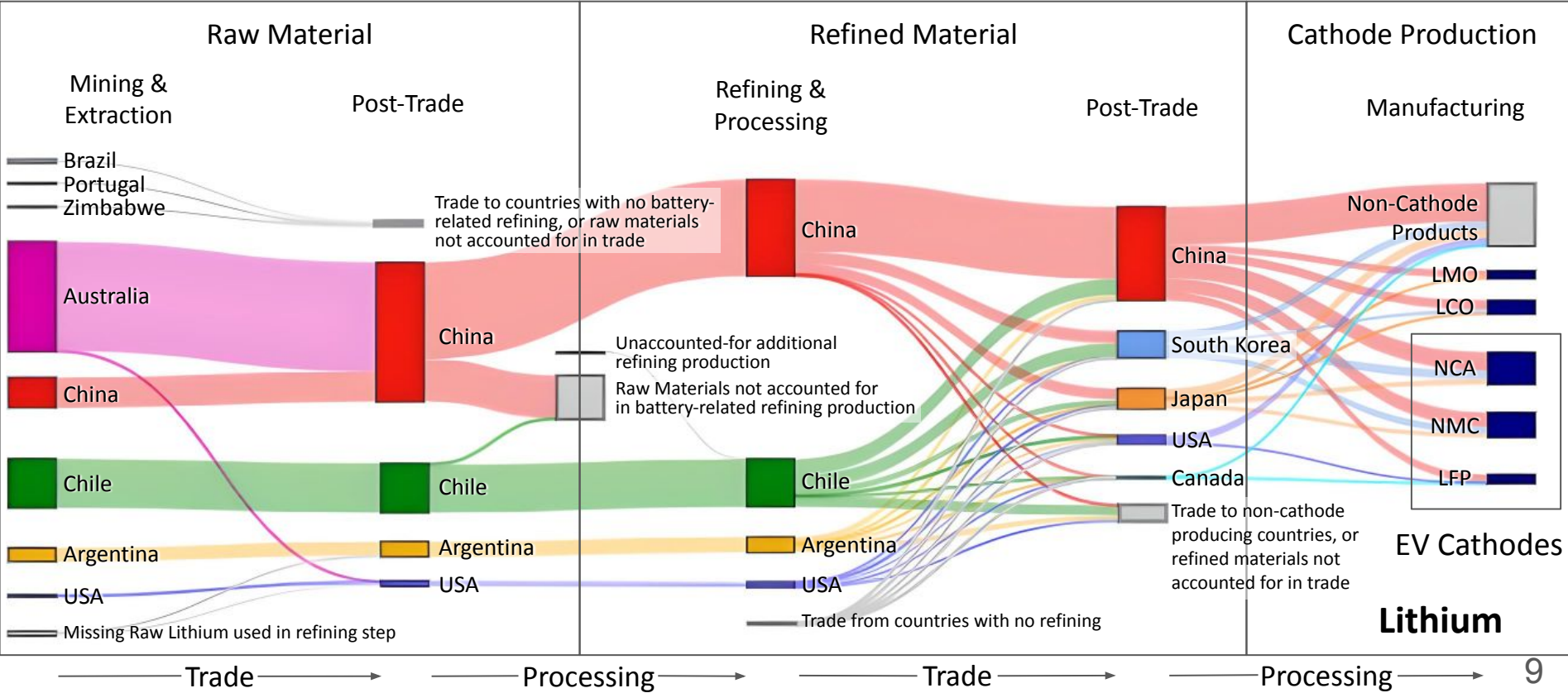
\*For a 75 kWh battery; NMC622 used. Adapted from IEA 2021 analysis

# The supply chain is geographically concentrated

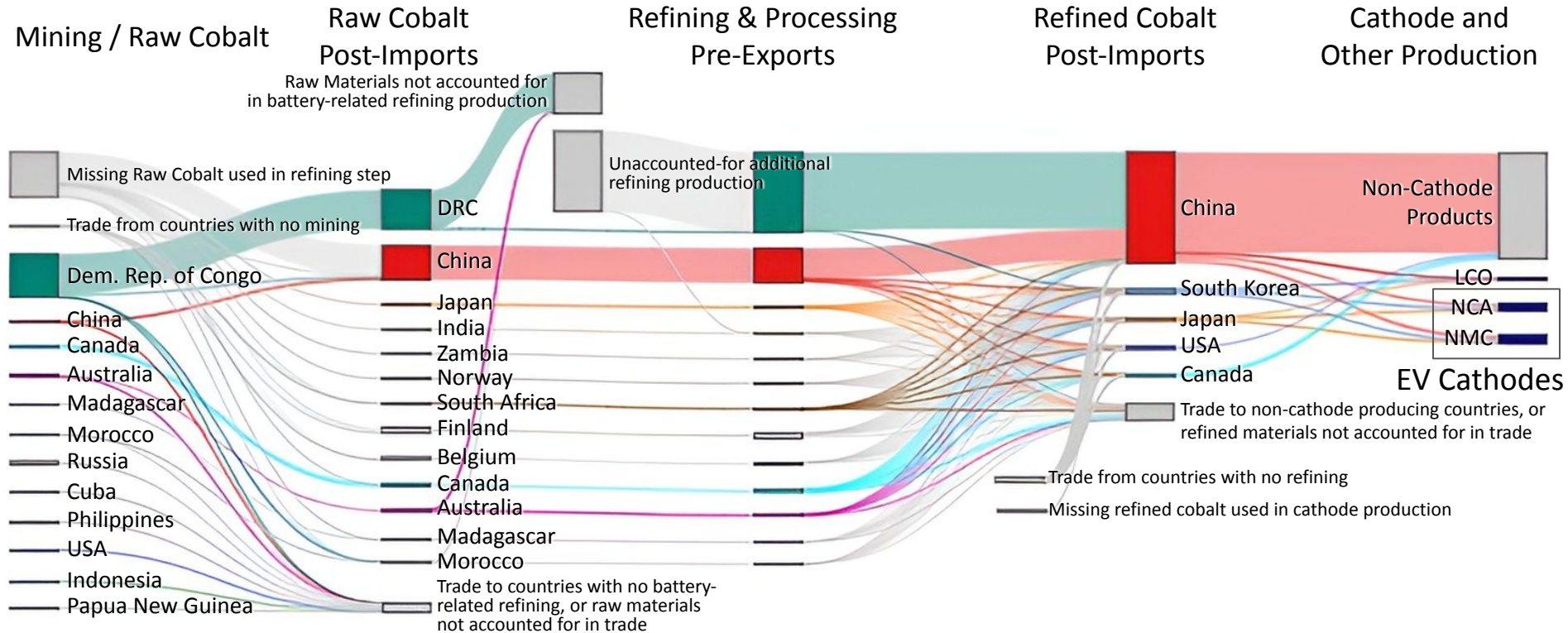


Adapted from IEA 2022, USGS 2022, and Sun et al. 2021; Li: Lithium; Ni: Nickel; Co: Cobalt; Mn: Manganese (\*electrolytic manganese dioxide only); CHN: China, AUS: Australia, IDN: Indonesia, RUS: Russia, DRC: Democratic Republic of the Congo, ZAF: South Africa, KOR: Republic of Korea (South Korea), JPN: Japan, USA: United States; EU: European Union; Other: any other country not named here

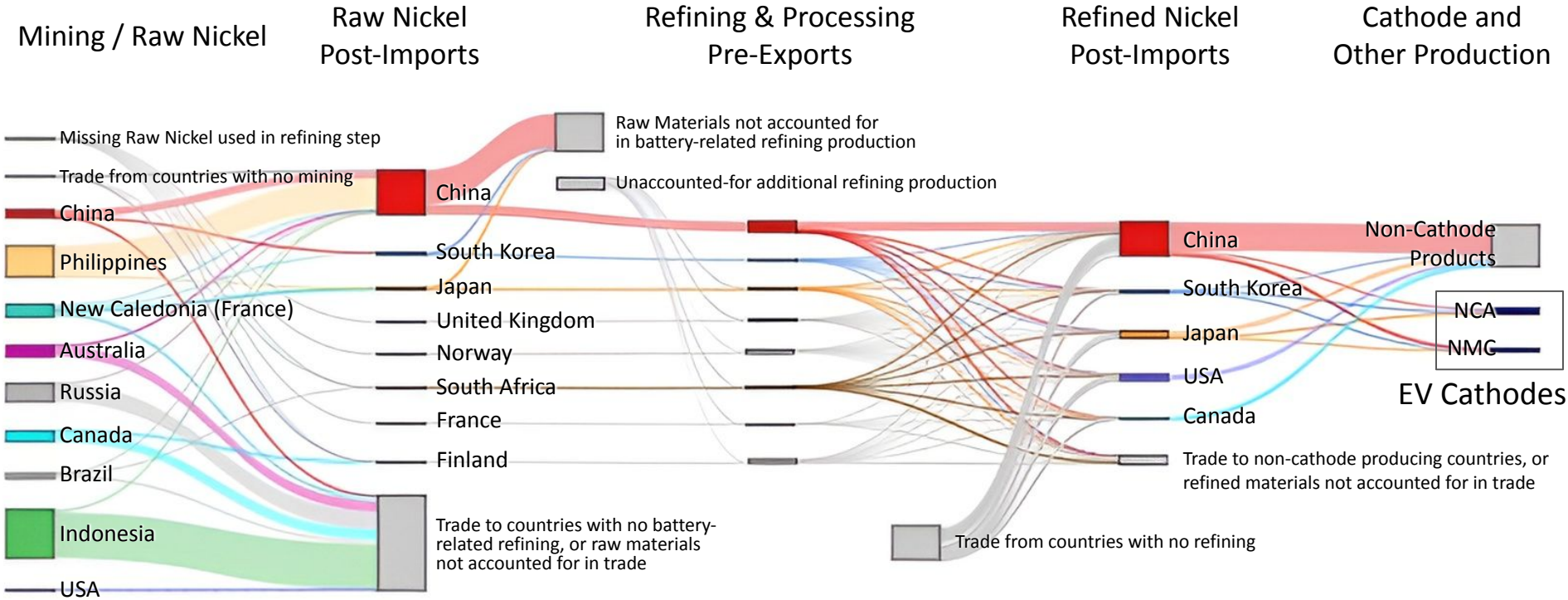
# Lithium: China dominates refining and cathode production



## Cobalt: DRC & China dominate throughout



# Nickel: Mostly non-cathode uses; cathodes made in CHN, KOR, JPN



# Manganese: Vast majority for non-cathode uses

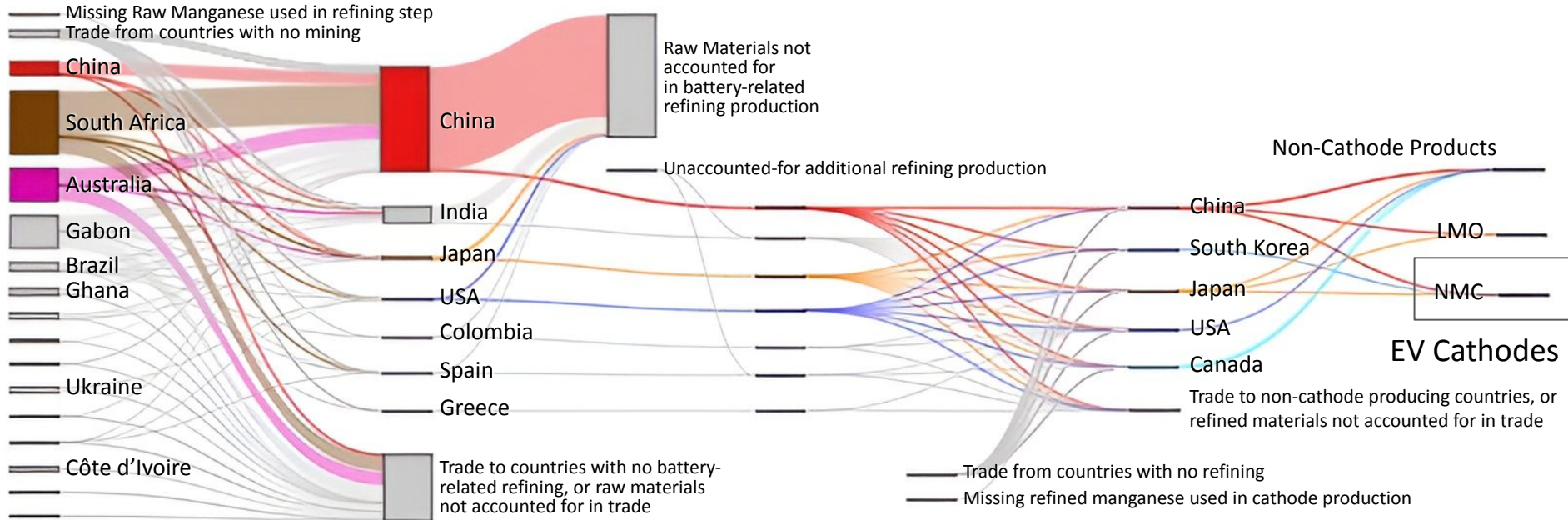
Mining / Raw  
Manganese

Raw Manganese  
Post-Imports

Refining & Processing  
Pre-Exports

Refined Manganese  
Post-Imports

Cathode and  
Other Production



# Overall

- NMC has more mineral supply chain disruption risks
- But LFP cathodes, overwhelmingly made in China today, have a single point of failure

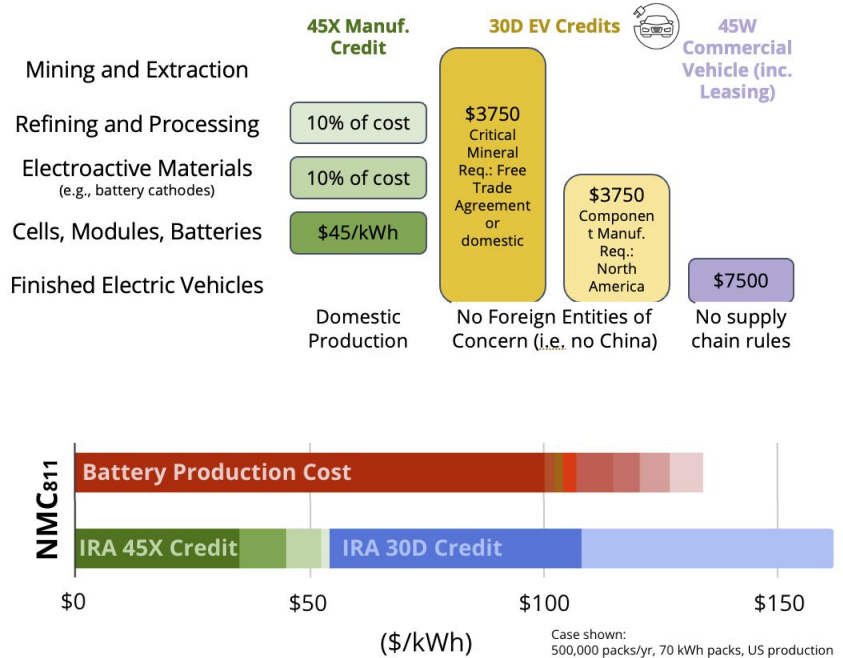
		Critical Mineral	Portion Passing Through China (Base Estimate: Proportional)
LFP	Li		92%
	Overall		92%
NMC	Li		78%
	Ni		58%
	Co		70%
	Mn		80%
	Overall		80%

**So, how can we reduce  
supply disruption vulnerabilities?**

# Approach 1) Diversify the supply chain

## Inflation Reduction Act

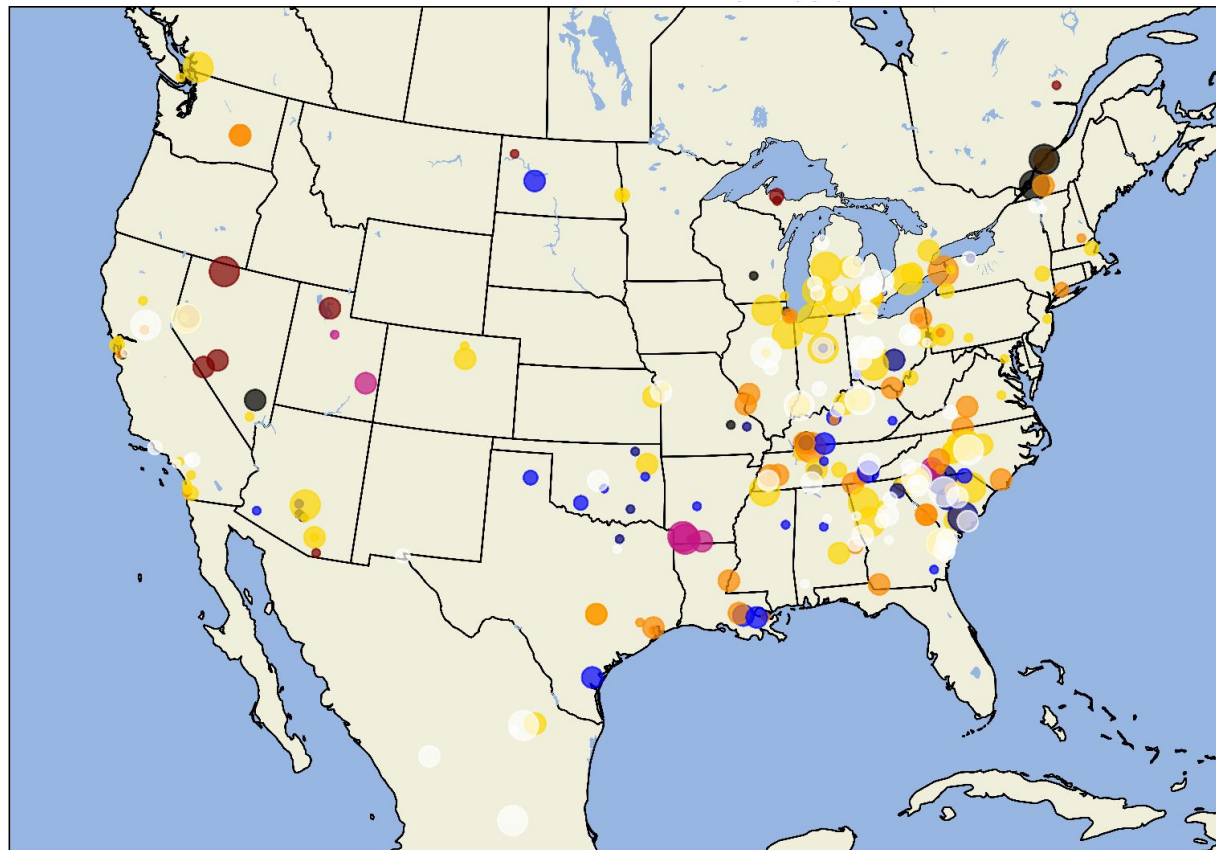
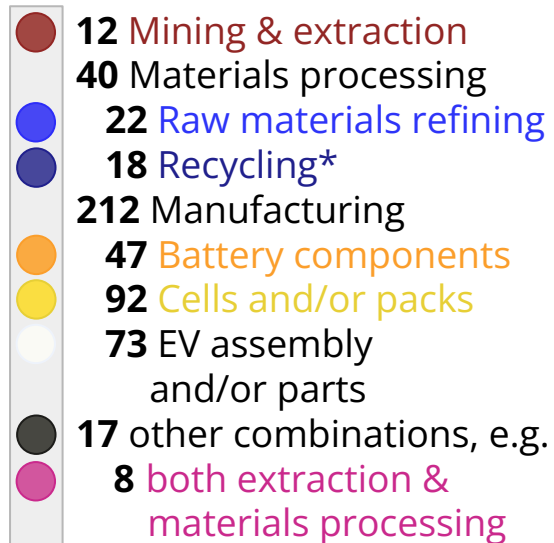
- **Total incentives exceeded battery cost**, but it was hard to qualify for all of them
- Largest incentives only applied to batteries whose supply chains **avoided China entirely**
- **Large growth** in US extraction, processing & especially battery manufacturing projects



# The IRA appeared to spur the EV battery supply chain in North America, especially manufacturing

(Aug. 2022 - May 2024)

## 281 Post-IRA EV-related projects identified:



Investments: ○ \$0-\$10M ○ \$10-\$100M ○ \$100-\$1B ○ \$1B plus

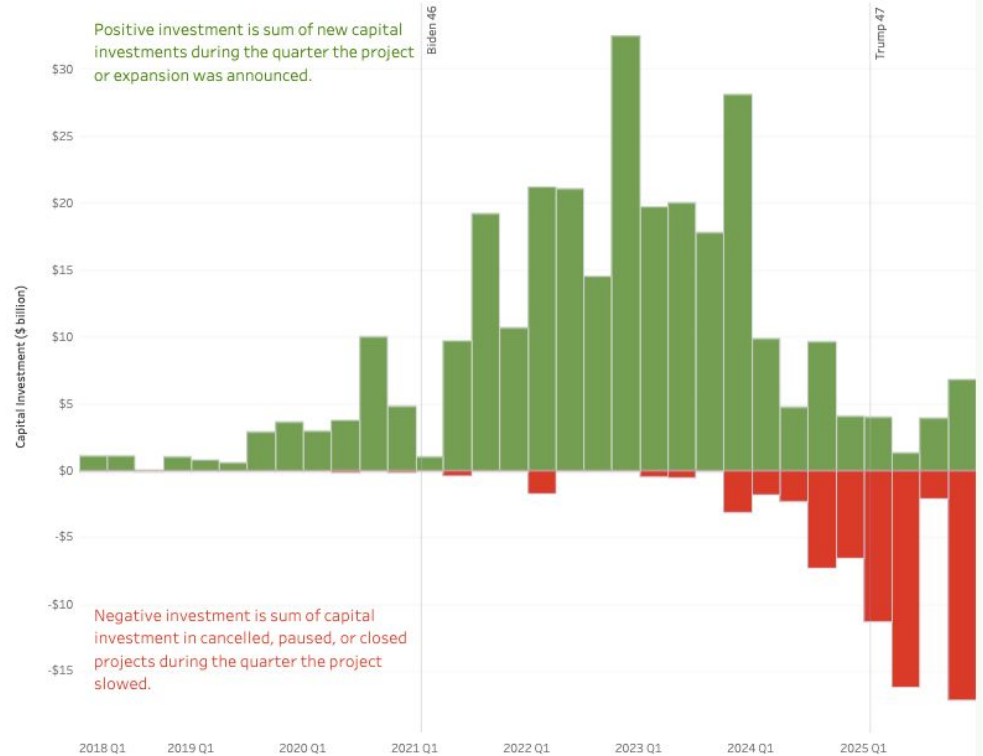
**261 in US, 13 in Canada, 7 in Mexico**

# But supply chain onshoring has stalled

## One Big Beautiful Bill Act

- Eliminated most of the incentives
- US investment collapsed

## US Clean Energy Manufacturing: The Post-IRA Boom and Trump Bust



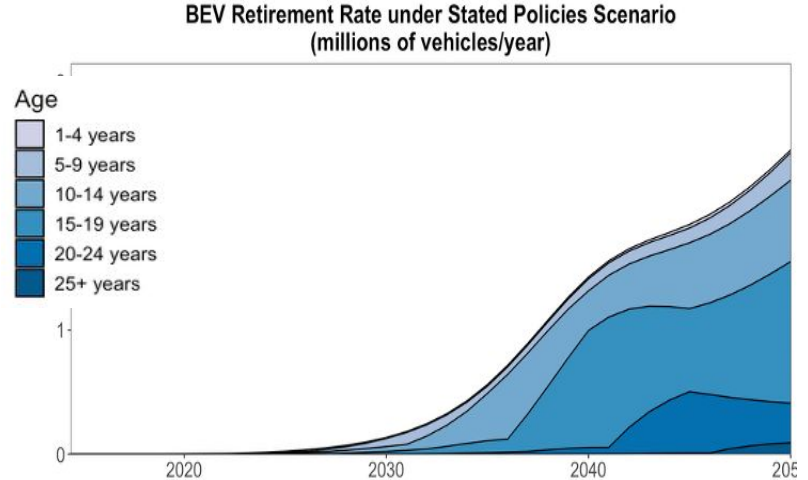
Source: The Big Green Machine, <https://www.the-big-green-machine.com> a data set maintained by Jay Turner and students, Environmental Studies Department, Wellesley College. Summary statistics above include updates through 12/20/25. Summary statistics include publicly available information, which is incomplete for some projects, and should be treated as estimates.

## Approach 2) Leverage circularity

Unlike oil, which is **consumed**, critical minerals **remain** in batteries after use (also in production scrap)

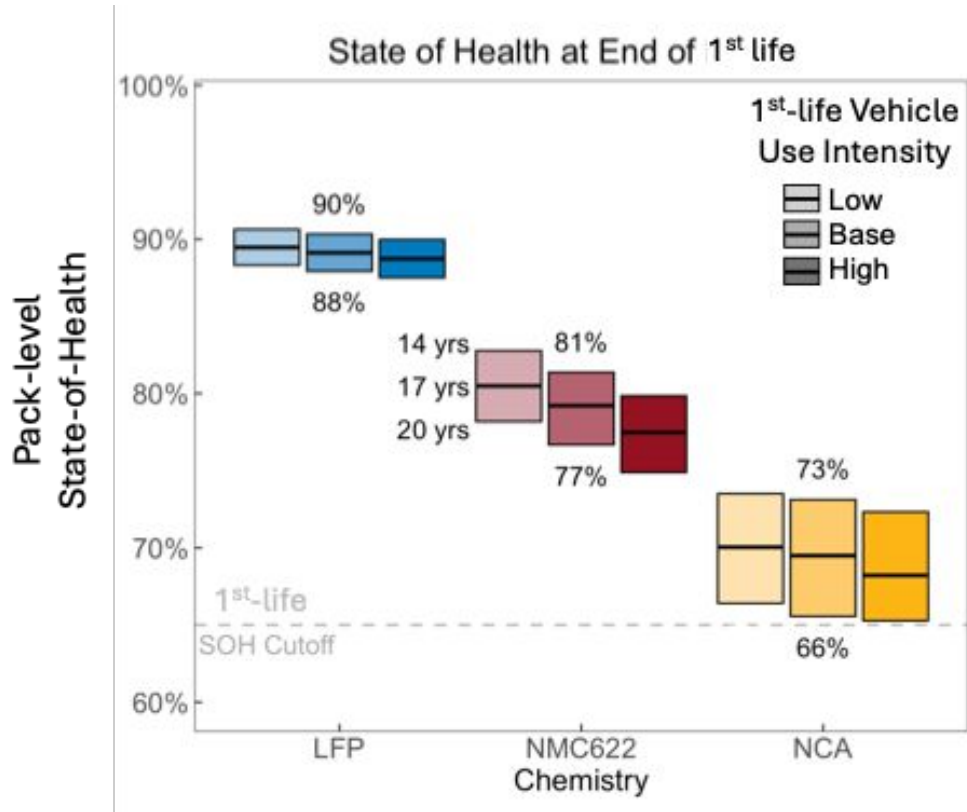
### Options

1. **Repurpose** used batteries for other applications
2. **Recycle** to recover raw materials
3. **Dispose** as hazardous waste

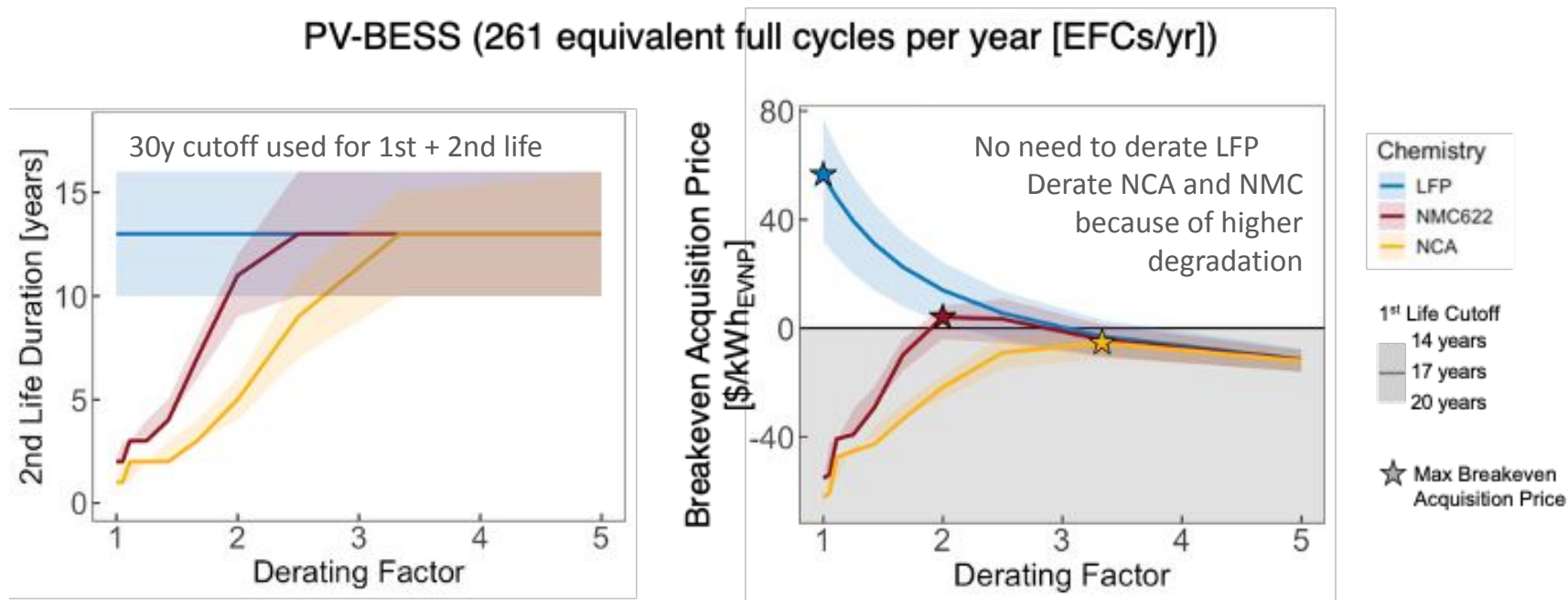


# Which pathways do economics favor?

# Capacity remaining for 2nd life depends on chemistry



# Optimal derating (oversizing) depends on chemistry

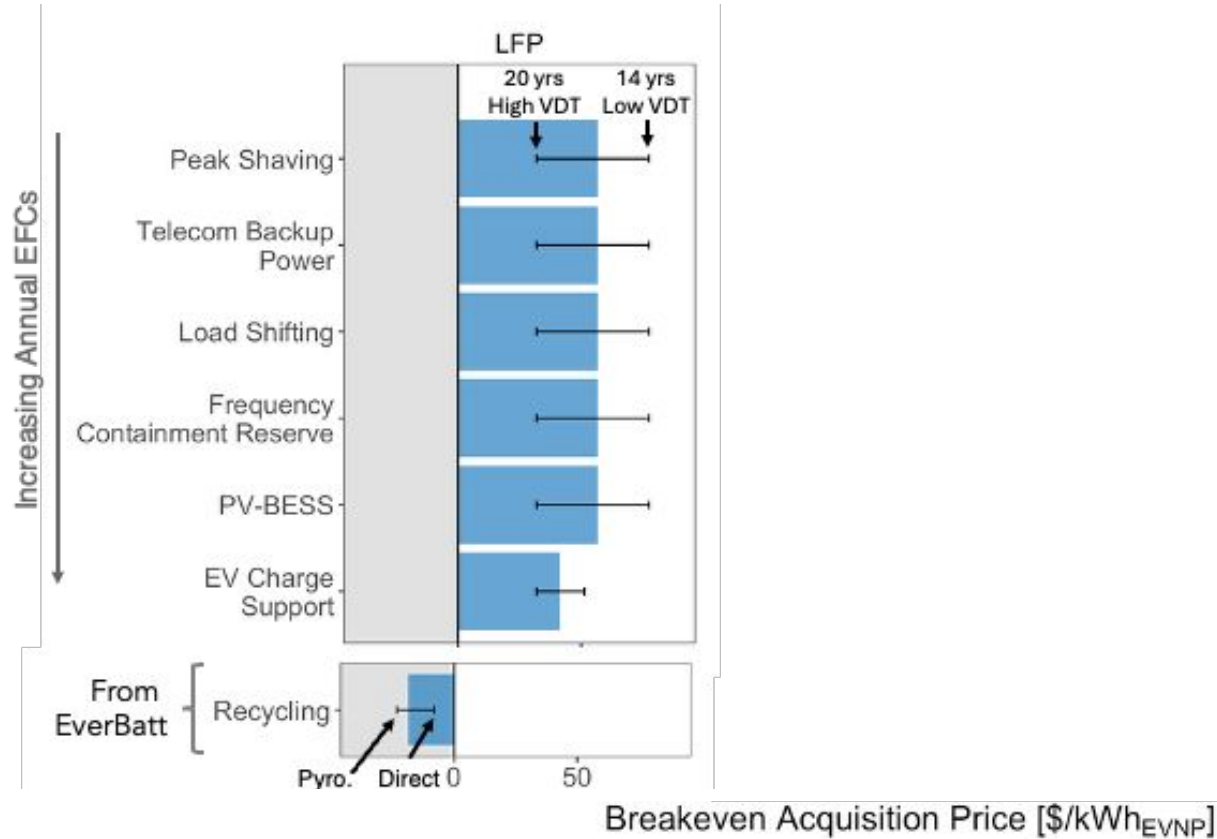


We can quantify the economics using the

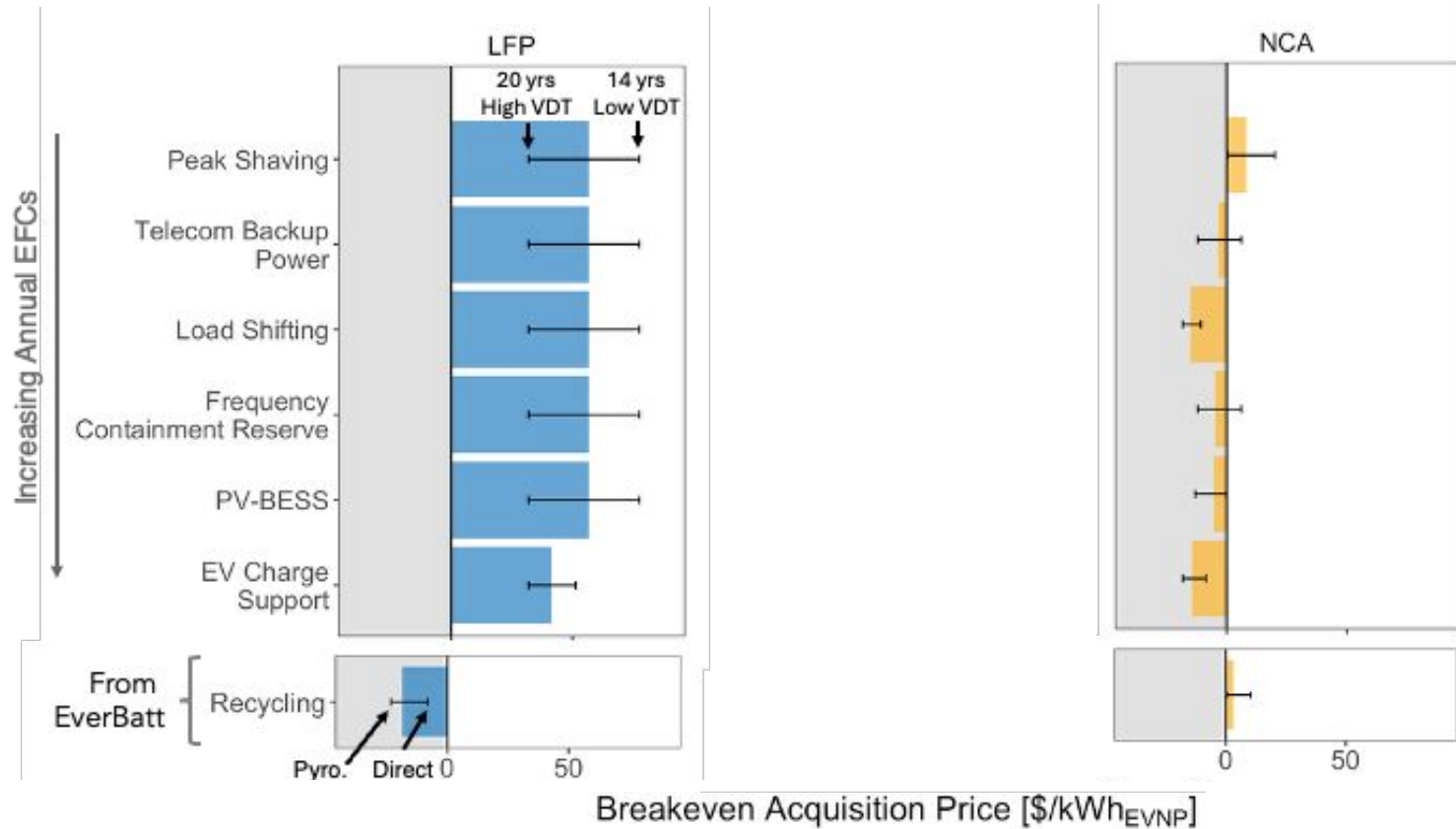
# **Breakeven Acquisition Price**

If a repurposing or recycling facility paid this price for used batteries, it would just break even

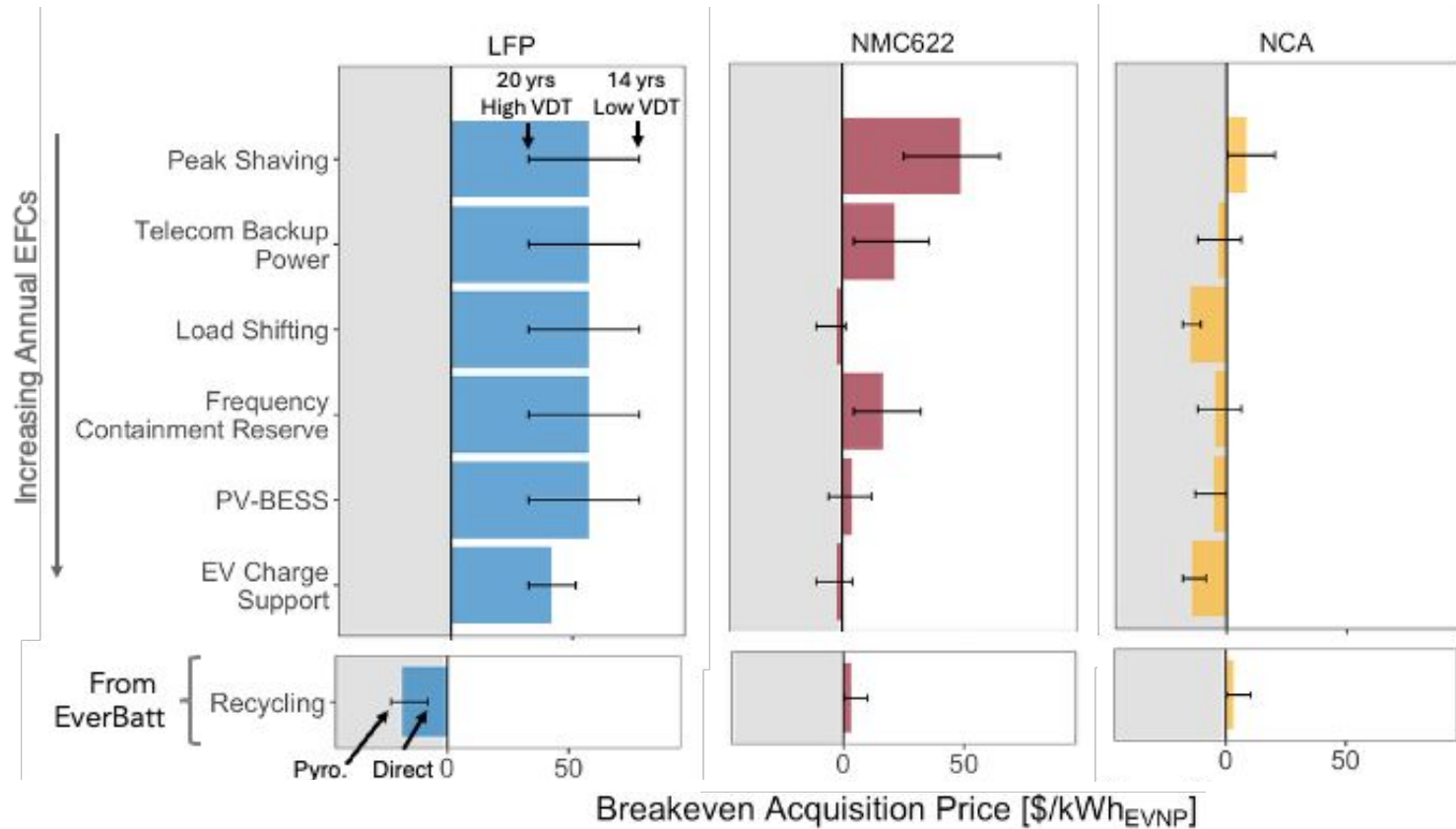
# LFP: Repurposing >> Recycling



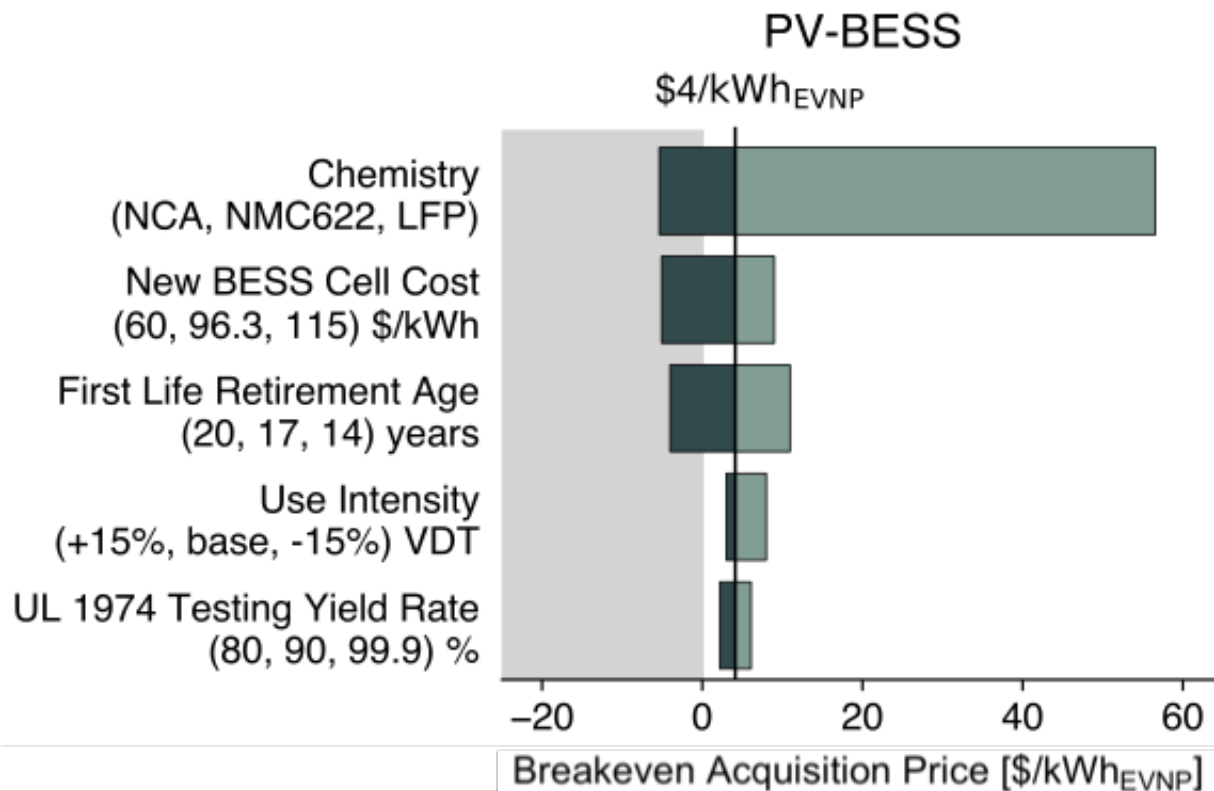
# NCA: Repurposing < Recycling



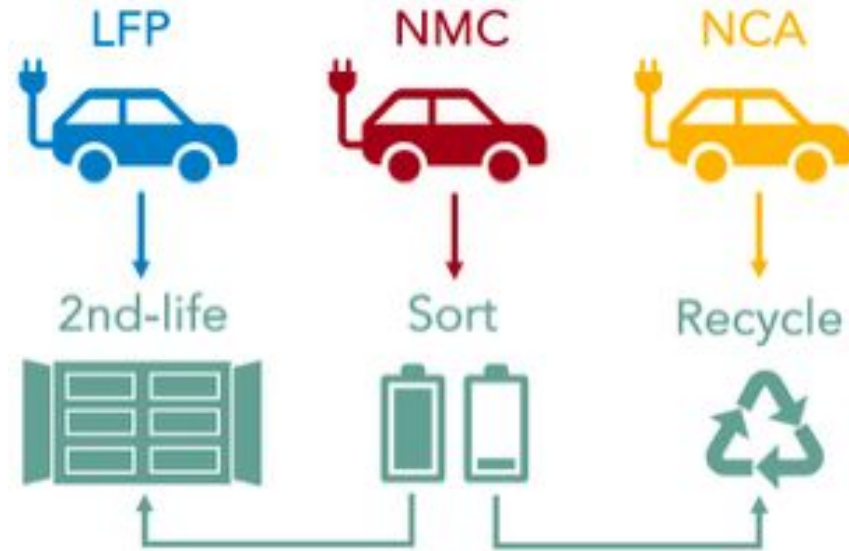
# NMC: Depends on 1st life conditions & 2nd life application



# Chemistry is the dominant cost driver



# Implied strategy



Repurposing viability hinges on **chemistry, use intensity, and application fit**

## Risks

- Saturation of 2nd-life application markets as more EVs retire
- Customer perceptions of safety and reliability

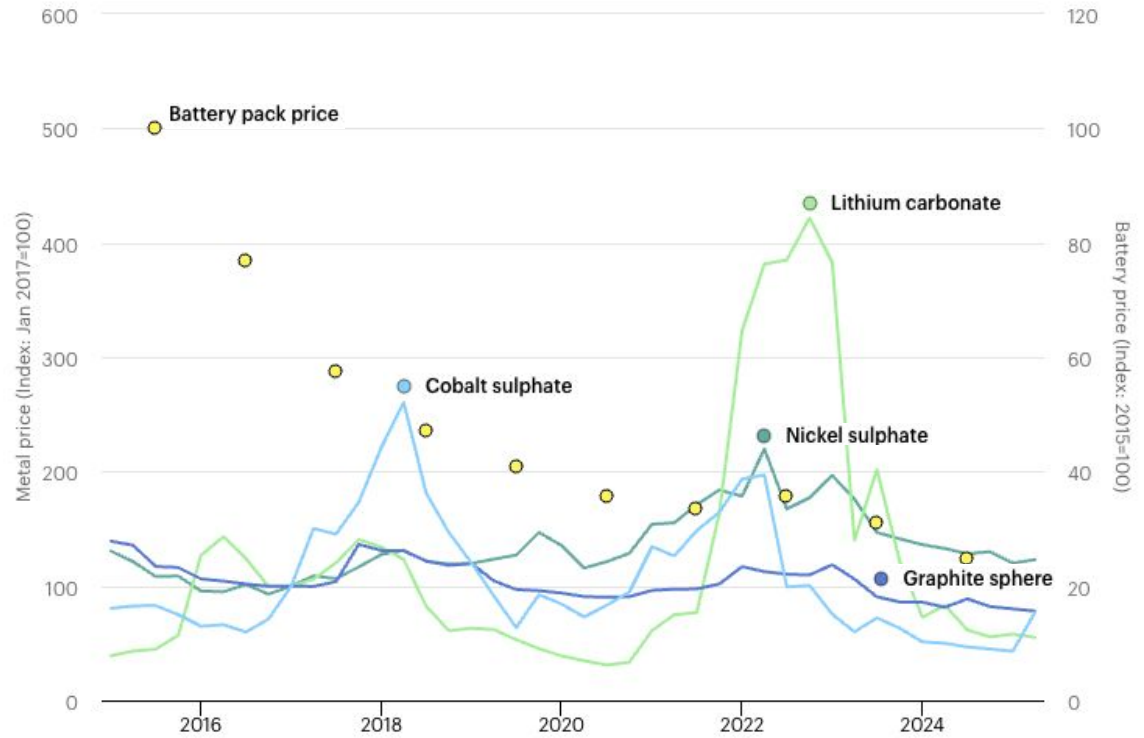
## Opportunities

- Evolution of rapid diagnostic technology
- UL standards

# Key uncertainty: future commodity prices

Especially over long time horizons in rapidly changing times with future political conditions and technology breakthroughs unknown, it is hard to predict future pathway viability for tech made today

- **Pyro/Hydrometallurgical recycling:** Will future commodity prices support continued operations?
- **Direct recycling:** Will today's cathode active materials be obsolete by the time they retire?



# Take away

EV battery supply chain concentrations create new vulnerabilities

Approaches

- **Diversify & onshore** the supply chain
- **Leverage circularity**

Circularity pathway viability depends on chemistry

- **Repurpose LFP** as stationary storage (long life, low value materials)
- **Recycle NCA** (short life, high value materials)
- **Sort NMC** based on condition & application

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## Open questions

- When is it in the public interest for policy to encourage circularity? What kind?
- How will timing & quantity of supply & demand affect vulnerabilities?

# Thank you

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## Critical Technology Initiative

